




SAFETY DATA SHEET

1. Identification

Product identifier	WELD-KLEEN® HD
Other means of identification	
Product Code	Item# 1008411
Recommended use	Protects parts, fixtures, and tooling from spatter build-up
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufactured or sold by:	
Company name	CRC Canada Co.
Address	2-1246 Lorimar Drive Mississauga, Ontario L5S 1R2 Canada
Telephone	
General Information	905-670-2291
24-Hour Emergency (CHEMTREC)	800-424-9300 (Canada)
Website	www.crc-canada.ca
E-mail	Support.CA@crcindustries.com

2. Hazard(s) identification

Physical hazards	Gases under pressure	Compressed gas
Health hazards	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Carcinogenicity	Category 1B
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Specific target organ toxicity, repeated exposure	Category 2
Environmental hazards	Not classified.	
Label elements		

Signal word	Danger
Hazard statement	Contains gas under pressure; may explode if heated. Harmful if swallowed. Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness. May cause cancer. May cause damage to organs through prolonged or repeated exposure.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.
Response	IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth. IF ON SKIN: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention.

Storage	Keep container tightly closed. Store locked up. Protect from sunlight. Store in a well-ventilated place.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards	None known.
Supplemental information	When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen chloride and possibly phosgene.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
methylene chloride		75-09-2	80 - 100
high oleic safflower oil		8001-23-8	5 - 10
carbon dioxide		124-38-9	3 - 7

The exact percentage (concentration) of composition has been withheld as a trade secret.

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen chloride and possibly phosgene.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Contents under pressure. Pressurized container may explode when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Stop leak if you can do so without risk. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not breathe mist or vapor. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Level 1 Aerosol.

Contents under pressure. Do not expose to heat or store at temperatures above 120°F/49°C as can may burst. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. ACGIH Threshold Limit Values**

Components	Type	Value
carbon dioxide (CAS 124-38-9)	STEL	30000 ppm
	TWA	5000 ppm
methylene chloride (CAS 75-09-2)	TWA	50 ppm

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value
carbon dioxide (CAS 124-38-9)	STEL	54000 mg/m3
	TWA	30000 ppm 9000 mg/m3 5000 ppm
methylene chloride (CAS 75-09-2)	TWA	174 mg/m3 50 ppm

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
carbon dioxide (CAS 124-38-9)	STEL	15000 ppm	
	TWA	5000 ppm	
high oleic safflower oil (CAS 8001-23-8)	TWA	3 mg/m3	Respirable mist.
		10 mg/m3	Mist.
methylene chloride (CAS 75-09-2)	TWA	25 ppm	

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value
carbon dioxide (CAS 124-38-9)	STEL	30000 ppm
	TWA	5000 ppm

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value
methylene chloride (CAS 75-09-2)	TWA	50 ppm

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value
carbon dioxide (CAS 124-38-9)	STEL	30000 ppm
	TWA	5000 ppm
methylene chloride (CAS 75-09-2)	TWA	50 ppm

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value	Form
carbon dioxide (CAS 124-38-9)	STEL	54000 mg/m3	
		30000 ppm	
	TWA	9000 mg/m3	
		5000 ppm	
high oleic safflower oil (CAS 8001-23-8)	TWA	10 mg/m3	Mist.
methylene chloride (CAS 75-09-2)	TWA	174 mg/m3	
		50 ppm	

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
methylene chloride (CAS 75-09-2)	0.3 mg/l	Dichloromethane	Urine	*

* - For sampling details, please see the source document.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection**Hand protection**

Wear protective gloves such as: Polyvinyl alcohol (PVA). Viton/butyl.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance****Physical state**

Liquid.

Form

Aerosol.

Color

Colorless.

Odor

Ether-like.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point	-139 °F (-95 °C) estimated
Initial boiling point and boiling range	104 °F (40 °C) estimated
Flash point	None.
Evaporation rate	Fast.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	15.5 % estimated
Flammability limit - upper (%)	66.4 % estimated
Vapor pressure	3890.8 hPa estimated
Vapor density	> 1 (air = 1)
Relative density	1.31 estimated
Solubility(ies)	
Solubility (water)	Negligible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	1033 °F (556.1 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Percent volatile	87.5 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen chloride and possibly phosgene. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides. Hydrogen chloride. Phosgene.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause damage to organs through prolonged or repeated exposure by inhalation. May cause drowsiness and dizziness. Headache. Nausea, vomiting.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Harmful if swallowed.

Components	Species	Test Results
methylene chloride (CAS 75-09-2)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg

Components	Species	Test Results
Oral LD50	Rat	1400 mg/kg Female Rat
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	May cause cancer.	
ACGIH Carcinogens		
methylene chloride (CAS 75-09-2)	A3 Confirmed animal carcinogen with unknown relevance to humans.	
Canada - Manitoba OELs: carcinogenicity		
methylene chloride (CAS 75-09-2)	Confirmed animal carcinogen with unknown relevance to humans.	
Canada - Quebec OELs: Carcinogen category		
methylene chloride (CAS 75-09-2)	Suspected carcinogenic effect in humans.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
methylene chloride (CAS 75-09-2)	2A Probably carcinogenic to humans.	
US. National Toxicology Program (NTP) Report on Carcinogens		
methylene chloride (CAS 75-09-2)	Reasonably Anticipated to be a Human Carcinogen.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	May cause drowsiness and dizziness.	
Specific target organ toxicity - repeated exposure	May cause damage to organs through prolonged or repeated exposure.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.	

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
	Components	Species	Test Results
	methylene chloride (CAS 75-09-2)		
	Aquatic		
	Crustacea	EC50 Water flea (<i>Daphnia magna</i>)	1250 mg/l, 48 hours
	Fish	LC50 Fathead minnow (<i>Pimephales promelas</i>)	140.8 - 277.8 mg/l, 96 hours
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.		
Bioaccumulative potential			
	Partition coefficient n-octanol / water (log Kow)		
	methylene chloride		1.25
Mobility in soil	No data available.		
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.		

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

14. Transport information

TDG

UN number UN1950
UN proper shipping name AEROSOLS, non-flammable, containing substances in Class 6.1, packing group III
Transport hazard class(es)
Class 2.2
Subsidiary risk 6.1(PGIII)
Packing group Not applicable.
Environmental hazards No.
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Special provisions 80

IATA

UN number UN1950
UN proper shipping name Aerosols, non-flammable, containing substances in Division 6.1, Packing Group III
Transport hazard class(es)
Class 2.2
Subsidiary risk 6.1
Packing group Not applicable.
Environmental hazards No.
ERG Code 2P
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Other information
Passenger and cargo aircraft Allowed with restrictions.
Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN1950
UN proper shipping name AEROSOLS
Transport hazard class(es)
Class 2
Subsidiary risk 6.1
Packing group Not applicable.
Environmental hazards
Marine pollutant No.
EmS Not available.
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Canada. Excluded VOCs. Guidelines for Volatile Organic Compounds in Consumer Products. CEPA 1999. Environment Canada, as amended

methylene chloride (CAS 75-09-2)

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

carbon dioxide (CAS 124-38-9)

Precursor Control Regulations

Not regulated.

International regulations**Stockholm Convention**

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

carbon dioxide (CAS 124-38-9)

Listed.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Toxic Chemical Substances (TCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

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